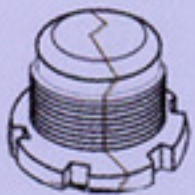
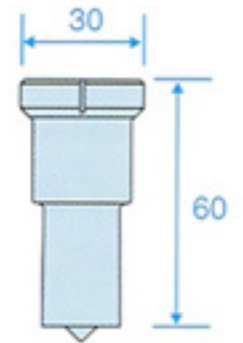


Fractional Sizes

| Size Diameter | Decimal Equiv. | Punch Part # | Die Part # |
|---------------|----------------|--------------|------------|
| 5/16" | .312 | UHP0516-0 | UHD0516-0 |
| 3/8" | .375 | UHP0308-0 | UHD0308-0 |
| 7/16" | .437 | UHP0716-0 | UHD0716-0 |
| 1/2" | .500 | UHP0102-0 | UHD0102-0 |
| 9/16" | .562 | UHP0916-0 | UHD0916-0 |
| 5/8" | .625 | UHP0508-0 | UHD0508-0 |
| 11/16" | .687 | UHP1116-0 | UHD1116-0 |
| 3/4" | .750 | UHP0304-0 | UHD0304-0 |
| 13/16" | .812 | UHP1316-0 | UHD1316-0 |
| 7/8" | .875 | UHP0708-0 | UHD0708-0 |
| 15/16" | .937 | UHP1516-0 | UHD1516-0 |
| *1" | 1.000 | UHP0101-0 | UHD0101-0 |
| *1-1/16" | 1.062 | UHP1716-0 | UHD1716-0 |

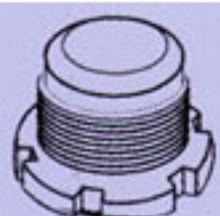
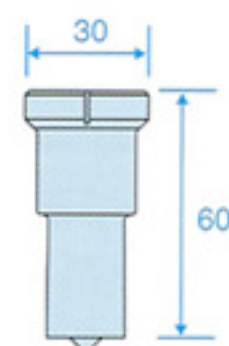


* Requires split lock nut assembly #UHA9936-0.

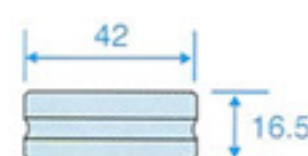
Metric Sizes

| Size Diameter | Decimal Equiv. | Punch Part # | Die Part # |
|---------------|----------------|--------------|------------|
| 8mm | .315 | TJ10778-0 | TJ10779-0 |
| 9mm | .354 | TJ11088-0 | TJ11089-0 |
| 10mm | .394 | TJ06700-0 | TJ06701-0 |
| 11mm | .433 | TJ06698-0 | TJ06699-0 |
| 12mm | .472 | TJ06696-0 | TJ06697-0 |
| 13mm | .512 | TJ06694-0 | TJ06695-0 |
| 14mm | .551 | TJ06692-0 | TJ06693-0 |
| 14.5mm | .571 | TJ06611-0 | TJ06612-0 |
| 15mm | .591 | TJ06690-0 | TJ06691-0 |
| 16mm | .630 | TJ06688-0 | TJ06689-0 |
| 17mm | .669 | TJ06686-0 | TJ06687-0 |
| 17.5mm | .689 | TJ06609-0 | TJ06610-0 |
| 18mm | .709 | TJ06684-0 | TJ06685-0 |
| 18.5mm | .728 | TJ08578-0 | TJ08579-0 |
| 19mm | .748 | TJ06682-0 | TJ06683-0 |
| 20mm | .787 | TJ06680-0 | TJ06681-0 |
| 20.5mm | .807 | TJ06607-0 | TJ06608-0 |
| 21mm | .827 | TJ06678-0 | TJ00679-0 |
| 21.5mm | .846 | TJ07979-0 | TJ07980-0 |
| 22mm | .866 | TJ06676-0 | TJ06677-0 |
| 22.5mm | .886 | TJ09552-0 | TJ09953-0 |
| 23mm | .905 | TJ06674-0 | TJ06675-0 |
| 23.5mm | .925 | TJ06566-0 | TJ06569-0 |
| 24mm | .945 | TJ07748-0 | TJ07749-0 |
| *25mm | .984 | TJ10061-0 | TJ10062-0 |

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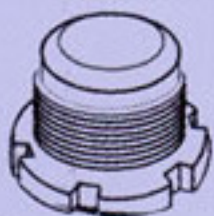
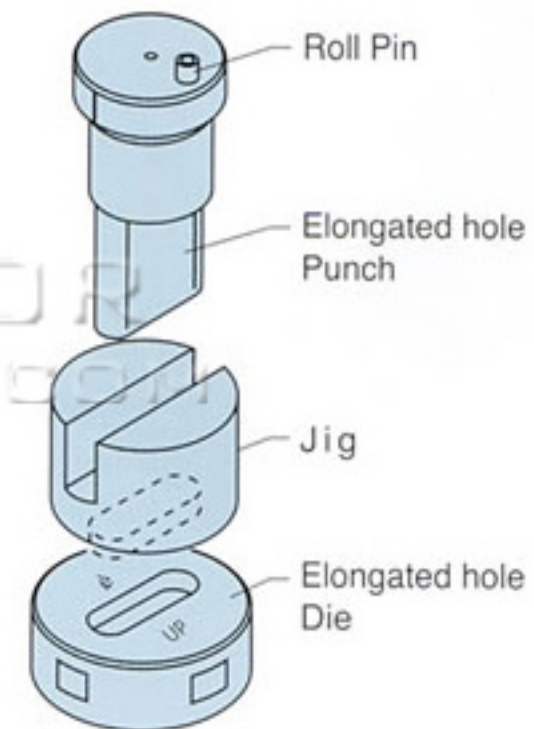


* Requires oversize lock nut assembly #TA99037-0



Elongated Hole Punches, Jigs & Dies

| Size Diameter | Decimal Equiv. | D-Punch Part # | Jig Part # | D-Die Part # |
|---------------|----------------|----------------|------------|--------------|
| 16 x 8 | 0.630 x 0.315 | TJ13229 | TK00455 | TJ13238 |
| 18 x 9 | 0.709 x 0.354 | TJ13230 | TK00456 | TJ13239 |
| 20 x 10 | 0.787 x 0.394 | TJ13231 | TK00457 | TJ13240 |
| 20 x 14 | 0.787 x 0.551 | TJ14973 | TK00469 | TJ14974 |
| 22 x 11 | 0.866 x 0.433 | TJ13232 | TK00458 | TJ13241 |
| 22 x 14 | 0.866 x 0.551 | TJ13262 | TK00464 | TJ13263 |
| 24 x 12 | 0.945 x 0.472 | TJ13233 | TK00459 | TJ13242 |
| *25 x 9 | 0.984 x 0.354 | TJ13234 | TK00460 | TJ13243 |
| *25 x 12 | 0.984 x 0.472 | TJ13235 | TK00461 | TJ13244 |
| *25 x 14 | 0.984 x 0.551 | TJ13236 | TK00462 | TJ13245 |
| *25 x 18 | 0.984 x 0.709 | TJ13237 | TK00463 | TJ13246 |



* Requires oversize lock nut assembly #TA99037-0